

## DESCRIPTION

ANTIREFLECTION FILM AND OBJECT HAVING UNDERGONE ANTIREFLECTIONTREATMENT

5

## TECHNICAL FIELD

The present invention relates to an antireflection film for transfer and to an antireflection-treated article to the surface of which the antireflection film has been transferred.

10 More specifically, the present invention relates to an antireflection film for transfer that can be transferred to the surface of an article to form an antireflection layer that has a high antireflection effect and a high solvent resistance. The present invention also relates to an antireflection-treated 15 article using such an antireflection film for transfer.

The present invention further relates to an antireflection film for transfer that offers an antistatic function in addition to the antireflective function. It also relates to an antireflection and antistatic-treated article 20 to the surface of which the antireflective, antistatic film has been transferred.

Articles that can be antireflection-treated according to the present invention include any less-flexible article or support, such as a plate, that is difficult to form a coating 25 layer with a uniform thickness, and articles made of glass or

ceramics. For example, various display devices, such as CRTs, LCDs, screens for use with rear projectors, and electroluminescence displays, generally require antireflection treatment on the display surfaces. These 5 devices thus serve as good examples of articles that can be antireflection-treated according to the present invention.

#### BACKGROUND ART

Conventionally, antireflection treatments to the surface 10 of CRTs and other display devices have been performed using techniques such as sputtering and spin-coating. However, these techniques can process only a single surface at a time and are thus not sufficiently productive. For this reason, it is becoming more common, rather than to directly provide 15 antireflection-treatment to the surface of CRTs and other display devices, to produce an antireflection film in a much more effective, continuous, roll-to-roll manner using a flexible film as a support and then use this antireflection film as a antireflection-treatment to the surface of CRTs and 20 other display devices.

Japanese Laid-Open Patent Publication No. 7-225302(1995) describes a technique for laminating an antireflection film on the surface of an article. According to the publication, however, a supporting film for the antireflection film is located 25 on the surface of the article and the antireflection layer is

located on the supporting. The presence of the supporting film causes problems such as a decrease in the surface hardness, increase in haze, decrease in the light transmittance, and increase in the total thickness of the surface coating. These 5 problems are significant as far as the surface of CRTs and other display devices are concerned.

Japanese Laid-Open Patent Publication No. 2000-338306 describes a transfer material for use in the production of an antireflective antistatic plate. This material comprises a 10 siloxane-based resin layer serving as a low refractive index layer on the surface of a base film that has a release property; a metal oxide-containing layer serving as a high refractive index layer on the siloxane-based resin layer; and an adhesive layer on the metal oxide-containing layer. The antireflection 15 layer formed by using this transfer material, however, has a lower solvent resistance as compared to antireflection layers formed by sputtering.

In addition to being antireflection-treated, the surface of the various display devices must be highly resistant to 20 solvents in order for the surface to be suitable for practical use.

#### DISCLOSURE OF THE INVENTION

##### Objects of the Invention

25 In view of the above-described technical background, a

need exists for the development of an antireflection film for transfer that can conveniently provide an antireflection layer with a uniform thickness on plates or other less-flexible articles, and can be transferred to the surface of the articles  
5 to form an antireflection layer offering a high antireflection effect on a light in the visible light range as well as a high solvent resistance.

Accordingly, it is an objective of the present invention to provide an antireflection film for transfer that can be  
10 transferred to the surface of plates or other less-flexible articles to form an antireflection layer with a uniform thickness that not only provides a high antireflection effect on a light in the visible light range but also offers a high solvent resistance. It is another objective of the present invention  
15 to provide an antireflection-treated article using such an antireflection film for transfer.

#### Summary of the Invention

The present inventors made eager investigation. As a  
20 result, the present inventors have found out that by adding a cellulose resin to the adhesive that forms the adhesive layer, the curing reaction of the curable component in the adhesive with which the high refractive index layer is impregnated is facilitated in the proximity of the metal oxide fine particles  
25 following the transfer of the antireflection layer, the high

refractive index layer becomes harder, and the antireflection layer having a high solvent resistance is consequently formed on the surface of the article. Thus, the present invention has been made.

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The present invention is an antireflection film for transfer comprising:

a support,

an antireflection layer on the support and said

10 antireflection layer comprising a layer or layers, and

an adhesive layer on the antireflection layer,

wherein at least one of the layers which constitute the antireflection layer is a high refractive index layer containing metal oxide fine particles,

15 the adhesive which constitutes the adhesive layer

contains a curable component and a cellulose-based resin, and

the high refractive index layer is impregnated with a portion of the adhesive, and

the support is releasable from the antireflection layer.

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The present invention is an antireflection film for transfer comprising:

a support,

an antireflection layer comprising a low refractive index

25 layer disposed on the support, and a high refractive index layer

disposed on the low refractive index layer and having a higher refractive index than the refractive index of the low refractive index layer, and

an adhesive layer on the antireflection layer,

5 wherein the high refractive index layer contains metal oxide fine particles,

the adhesive which constitutes the adhesive layer contains a curable component and a cellulose-based resin, and the high refractive index layer is impregnated with a portion  
10 of the adhesive, and

the support is releasable from the antireflection layer.

The present invention is the above-described antireflection film for transfer, wherein the low reflective index layer and the high refractive index layer are each formed by coating.

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The present invention is the above-described antireflection film for transfer, wherein the cellulose-based resin includes an ester bond. The present invention is the above-described antireflection film for transfer, wherein the  
20 cellulose-based resin includes an ester bond and the ester is at least one selected from the group consisting of acetate, butyrate, and propionate. The present invention is the above-described antireflection film for transfer, wherein the cellulose-based resin is cellulose acetate butyrate (CAB)  
25 and/or cellulose acetate propionate (CAP).

The present invention is the above-described antireflection film for transfer, wherein the adhesive contains an active energy ray-curable adhesive component (A) as the curable component, and the cellulose-based resin (S) in an amount 5 of 1 to 20 wt% with respect to the adhesive component (A). The present invention is the above-described antireflection film for transfer, wherein the active energy ray-curable adhesive component (A) contains a polymeric resin component (P) having a glass transition temperature  $T_g$  of  $30^{\circ}\text{C}$  or above and an active 10 energy ray-curable monomer component (M) such that the weight ratio of P/M is from not less than 2/8 to not more than 8/2.

The present invention is the above-described antireflection film for transfer, wherein the metal oxide fine particles contained in the high refractive index layer are surface-treated with a compound having a crosslinkable functional group upon irradiation with active energy rays. The present invention is the above-described antireflection film for transfer, wherein the crosslinkable functional group of 20 the compound having the crosslinkable functional group is an unsaturated double bond or an epoxy group.

The present invention is the above-described antireflection film for transfer, wherein the metal oxide fine 25 particles contained in the high refractive index layer comprise

electrically-conductive fine particles.

The present invention is an antireflection-treated article on the surface of which the antireflection layer of 5 any of the above-described antireflection films for transfer has been transferred and formed via the adhesive layer. The present invention is the above-described antireflection-treated article, wherein the article is a display device.

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#### BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a cross-sectional view showing an example of the layer constitution of an antireflection film for transfer of the present invention.

15 Fig. 2 is a cross-sectional view showing an example of the layer constitution of an antireflection-treated article on the surface of which the antireflection layer of the antireflection film for transfer of the present invention has been transferred and formed.

20 Fig. 3 is a diagram illustrating the manner in which the solvent resistance is evaluated in Examples, where Fig. 3 (a) is a schematic perspective view of an evaluation apparatus; and Fig. 3 (b) is a side view of the same apparatus.

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**MODES FOR CARRYING OUT THE INVENTION**

The present invention will now be described in further detail with reference to the accompanying drawings, in which Fig. 1 is a cross-sectional view showing an example of the layer 5 constitution of an antireflection film for transfer of the present invention; and Fig. 2 is a cross-sectional view showing an example of the layer constitution of an antireflection-treated article on the surface of which the antireflection layer of the antireflection film for transfer 10 of the present invention has been transferred and formed. The term "transfer" as used herein is intended to mean that the antireflection layer on a support is stuck to other objects via the adhesive layer.

Referring to Fig. 1, an antireflection film for transfer 15 includes a support (1), an antireflection layer (2) disposed on the support (1), and an adhesive layer (3) disposed on the antireflection layer (2). The antireflection layer (2) is comprised of a low refractive index layer (2a) on the support (1) and a high refractive index layer (2b) on the low refractive 20 index layer (2a). The low refractive index layer (2a) and the high refractive index layer (2b) have different refractive indices. The support (1) is releasable from the antireflection layer (2) when the antireflection layer (2) is transferred from the support (1) to the surface of an article to be 25 antireflection-treated. A separator (not shown) may be

further formed on the adhesive layer (3).

A high refractive index and a low refractive index are relative and are determined by comparing the refractive index of the high refractive index layer with that of the low refractive index layer. Because of such a layer constitution in the antireflection layer (2), the support (1) is released from the antireflection layer (2) so that the low refractive index layer (2a) becomes the outermost layer relative to the surface of the article, when the antireflection layer (2) is transferred from the support (1) to the surface of the article. This enhances the antireflection effect of the antireflection layer (2).

While one example in which the antireflection layer (2) consists of the low refractive index layer (2a) and the high refractive index layer (2b) has been described with reference to Fig. 1, the present invention also contemplates antireflection films for transfer with an antireflection layer (2) having any of the following constitutions:

an antireflection layer (2) consisting of a single low refractive index layer (2a);

an antireflection layer (2) consisting of a low refractive index layer (2a), a high refractive index layer (2b), and an intermediate refractive index layer disposed between the low refractive index layer (2a) and the high refractive index layer (2b) and having a refractive index that is higher than the

refractive index of the low refractive index layer (2a) and is lower than the high refractive index layer (2b); and

an antireflection layer (2) consisting of a low refractive index layer (2a), a high refractive index layer (2b) on the 5 low refractive index layer (2a), and an additional intermediate refractive index layer or a low refractive index layer disposed on the high refractive index layer (2b) and having a refractive index that is at least lower than the refractive index of the high refractive index layer (2b).

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While the support (1) may be formed of any suitable material, flexible resin films are preferred since they are lightweight and easy to handle. Examples of such resin films include polyester films such as polyethylene terephthalate (PET), 15 polyolefin films such as polyethylene and polypropylene, polycarbonate film, acryl film, and norbornene film (ARTON, manufactured by JSR Corp.). Aside from the resin films, cloth, paper and the like may be used as the support. Alternatively, resin films surface-treated with a releaser may preferably be 20 used.

The low refractive index layer (2a) has a refractive index of for example 1.35 or larger and smaller than 1.6. The physical thickness of the low refractive index layer (2a) is preferably 0.05 $\mu\text{m}$  or larger and smaller than 0.5 $\mu\text{m}$ , and more preferably 25 0.07 $\mu\text{m}$  or larger and 0.2 $\mu\text{m}$  or smaller.

Preferably, the low refractive index layer (2a) is formed as a hard coat layer that contains a resin as a major component. The hard coat layer becomes the outermost layer relative to the surface of the article when the antireflection layer (2) 5 is transferred from the support (1) to the surface of the article. In this manner, the hard coat layer can provide scratch resistance as well as antireflection effect.

Hard coat layers that are formed of silicone resins (which have, for example, a hardness as measured in the pencil hardness 10 of higher than 4H, preferably 5H or higher) generally show only weak adhesion to PET or other resin films and are readily releasable from the support (1). In the present invention, if the surface of the support (1) is treated with a releaser, then the adhesion of the support (1) to the hard coat layer 15 becomes excessively weak, posing problems during application of the high refractive index layer (2b) onto the hard coat layer, such as the hard coat layer being released from the support.

For this reason, it is preferred that the surface of the support (1) be corona-treated to increase the adhesion to the 20 hard coat layer. Alternatively, an easy adhesive agent may be applied to the surface of the support (1). For example, if the coating liquid used to form the high refractive index layer (2b) on the low refractive index layer (2a) contains little or no binder resin, then the surface of the support (1) may 25 preferably be corona-treated (Formation of the high refractive

index layer (2b) by coating will be described later).

Thus, those supports that are treated with an easy adhesive agent and those supports that are corona-treated are also regarded as support (1).

5       The hard coat layer, or the low refraction index layer (2a), can be formed by applying a liquid, in which hard coat agent is dissolved if necessary, onto the support (1), drying the agent, and then curing the agent.

Such a hard coat agent may be any known hard coat agent,  
10 including thermosetting hard coat agents such as silicone-based, acryl-based, or melamine-based hard coat agents. Of these, silicone-based hard coat agents are preferred since they can provide high hardness.

Alternatively, ultraviolet ray-curable hard coat agents  
15 may be used, including radical polymerizable hard coat agents, such as unsaturated polyester resin-based and acryl-based hard coat agents, and cationic polymerizable hard coat agents, such as epoxy-based and vinyl ether-based hard coat agents. These ultraviolet ray-curable hard coat agents are preferred since  
20 they readily undergo curing reaction and thus facilitate the production of the antireflection film. Of these, acryl-based radical polymerizable hard coat agents are particularly preferred in terms of their reactivity in the curing reaction and surface hardness.

25       The hard coat agent may be applied using any known coating

method, including roll coaters such as gravure coaters and reverse rolls, Mayer bar applicators, and slit die coaters.

After the application, the hard coat agent is dried at a proper temperature range and is then cured. The thermosetting

5 hard coat agents are generally cured by applying a proper amount of heat. For example, a silicone-based hard coat agent may be cured by heating at about 60 to 120°C for 1 minute to 48 hours. The ultraviolet ray-curable hard coat agents are cured by irradiating with ultraviolet rays. Ultraviolet rays may  
10 be irradiated to a dose of about 200 to 2000mJ/cm<sup>2</sup> using various lamps such as a xenon lamp, low-pressure mercury lamp, medium-pressure mercury lamp, high-pressure mercury lamp, ultra-high-pressure mercury lamp, metal halide lamp, carbon arc lamp, and tungsten lamp.

15 The hard coat layer may contain an ultraviolet ray absorber. Such an ultraviolet ray absorber may be any known ultraviolet ray absorber, including salicylic acid type ultraviolet ray absorbers, benzophenone type ultraviolet ray absorbers, benzotriazole type ultraviolet ray absorbers, and  
20 cyanoacrylate type ultraviolet ray absorbers. When necessary, the hard coat layer may further contain various known additives, including photo-stabilizers, such as hindered-amine type photo-stabilizers, antioxidants, antistatic agents, and flame retardants. These ultraviolet ray absorbers and additives may  
25 be added to the hard coat agent so that they can be applied

by coating.

The high refractive index layer (2b) is a layer that contains metal oxide fine particles to establish a high refractive index of the layer. The high refractive index layer 5 (2b) has a refractive index of for example 1.6 or more and 2.5 or less. The physical thickness of the high refractive index layer (2b) is preferably 0.05 $\mu\text{m}$  or larger and smaller than 0.5 $\mu\text{m}$ , and more preferably 0.06 $\mu\text{m}$  or larger and 0.2 $\mu\text{m}$  or smaller.

Examples of the metal oxide fine particles for use in 10 the high refractive index layer (2b) include tin oxide, zinc oxide, titanium oxide, zirconium oxide, and other fine particles that can provide a high refractive index, as well as antimony-doped tin oxide (ATO), tin-doped indium oxide (ITO), and other electrically-conductive fine particles that can 15 provide a high refractive index. These fine particles preferably have an average particle size of 10 to 30nm. These materials may be used in combination to adjust the refractive index.

The metal oxide fine particles are preferably 20 surface-treated with a compound having a crosslinkable functional group upon irradiation with active energy rays. Such crosslinkable functional groups are not limited to particular functional groups and include epoxy group, and vinyl group, acryl group, methacryl group, and other functional groups 25 having unsaturated double bonds.

One example of the compounds that include functional groups that contain vinyl group, (meth)acryl group, or other functional groups with unsaturated double bonds is silane coupling agents having unsaturated double bonds. Specific examples of such silane coupling agents include divinyldimethoxysilane, divinyldi- $\beta$ -methoxyethoxysilane, vinyltriethoxysilane, vinyltris- $\beta$ -methoxyethoxysilane,  $\gamma$ -(meth)acryloxypropyltrimethoxysilane,  $\gamma$ -(meth)acryloxypropyltriethoxysilane, and  $\gamma$ -(meth)acryloxypropylmethyldiethoxysilane.

The surface treatment of the metal oxide fine particles with the silane coupling agent can be carried out, for example, by mixing the two components in an alcohol, such as methanol, at room temperature. It is believed that alkoxy groups in the silane coupling agent are hydrolyzed and bonds are then formed between the hydroxyl residues on the surface of the metal oxide fine particles and Si.

Some examples of the compounds containing (meth)acryl group or other functional groups with unsaturated double bonds are (meth)acrylic acids and ester compounds thereof. Among specific examples are (meth)acrylic acids, methyl(meth)acrylate, ethyl(meth)acrylate, hydroxyethyl(meth)acrylate, and hydroxypropyl(meth)acrylate.

The surface treatment of the metal oxide fine particles

with the (meth)acrylic acid or (meth)acrylate can be carried out, for example, by mixing the two components in an alcohol, such as methanol, at room temperature. It is believed that (meth)acryloyl groups are introduced into the hydroxyl residues 5 on the surface of the metal oxide fine particles. Alternatively, acidhalides, such as (meth)acrylic acid chloride, may be reacted with the metal oxide fine particles to introduce (meth)acryloyl groups into the surface of the metal oxide.

Upon irradiation with ultraviolet rays or other active 10 energy rays after the antireflection film for transfer has been transferred to the article, the crosslinkable functional groups imparted to the surface of the metal fine particles through the surface treatment form crosslinks with the active energy ray-curable component, in particular, the monomer component, 15 in the adhesive with which the high refractive index layer (2b) has been impregnated. Not only does this increase the film strength and adhesion of the high refractive index layer (2b), but it also improves the solvent resistance of the high refractive index layer (2b).

20 In cases where the crosslinkable functional groups are unsaturated double bond-containing functional groups such as vinyl group, acryl group, and methacryl group, the acryl-based monomer component in the active energy ray-curable, acryl-based adhesive form crosslinks with the double bonds by a radical 25 reaction. Where the crosslinkable functional groups are epoxy

groups, they bind to the active energy ray-curable, epoxy-based adhesive component by a cationic polymerization.

The high refractive index layer (2b) may be formed by applying a coating liquid onto the low refractive index layer 5 (2a) and then drying the coating. The coating liquid for the high refractive index layer (2b) can be prepared by dispersing the metal oxide fine particles in an organic solvent or other proper solvents. A binder resin may be used, though it is preferably omitted. When binder resins are used, they are 10 typically used in amounts not exceeding 25 wt%, preferably in amounts not exceeding 20 wt%, with respect to the total amount of the binder resin and the fine particles. If the amount of the binder resin is excessively large to the point where it covers the entire surface of the surface-treated metal oxide 15 fine particles, then the curable component of the adhesive with which the high refractive index layer (2b) has been impregnated can hardly form crosslinks with the crosslinkable functional groups on the surface of the fine particles. This is undesirable.

20 The coating liquid for forming the high refractive index layer may be applied onto the low refractive index layer (2a) using any known coating method, including roll coaters such as gravure coaters and reverse rolls, Mayer bar applicators, and slit die coaters. After the application, the coating may 25 be dried at a proper temperature range of about 40 to 120°C

for 10 seconds to 5 minutes.

It is also preferred that the high refractive index layer (2b) is compressed following its application and drying. For instance, the high refractive index layer (2b) may be compressed 5 when the metal oxide fine particles are electrically-conductive fine particles such as ATO. This improves the electrical conductivity of the high refractive index layer (2b). In this manner, the high refractive index layer (2b) is formed.

The adhesive layer (3) is then formed on the high reflective 10 index layer (2b). The adhesive layer (3) may be formed by applying an adhesive coating liquid onto the high refractive index layer (2b) and then drying the coating. If desired, a separator is further placed on the adhesive layer (3) to protect the surface of the adhesive layer until use. The adhesive layer 15 (3) is for example 1 to 100 $\mu\text{m}$  thick, preferably 5 to 20 $\mu\text{m}$  thick.

According to the present invention, the adhesive contains a curable component and a cellulose resin (S). The curable component of the adhesive may be an active energy ray-curable adhesive component (A), such as active energy ray-curable, 20 acryl-based adhesives or active energy ray-curable, epoxy-based adhesives. Preferred adhesives are those that can form a tacky adhesive layer with little fluidity just by applying the adhesive liquid and drying it and that can form a hard layer when cured by ultraviolet rays or other active energy rays after 25 the antireflection film for transfer has been transferred to

a desired article. Preferably, the adhesive layer should not soften or deteriorate once it has been stuck to the article and cured. The tackiness of the adhesive layer helps stick the antireflection film for transfer to the article. The very small fluidity of the adhesive layer enables placement of a separator that serves to protect the adhesive layer from the time when the adhesive layer is formed until the antireflection film for transfer is used.

Accordingly, the active energy ray-curable adhesive component (A) for use in the adhesive layer (3) preferably contains a polymeric resin component (P) having a glass transition temperature  $T_g$  of  $30^{\circ}\text{C}$  or above along with an active energy ray-curable monomer component (M) such that the weight ratio of P/M is from not less than 2/8 to not more than 8/2. It is preferred that the polymeric resin component (P) is a solid at room temperature and the curable monomer component (M) is a liquid at room temperature. It is thus preferred that the polymeric resin component (P) is an acryl-based resin and the curable monomer component (M) is an acryl-based monomer. A photopolymerization initiator is generally added.

Examples of the acryl-based resin component include acryl resins 103B and 1BR-305 (manufactured by Taisei Kako). Examples of the curable acryl-based monomer components include acryl-based monomers having trifunctional or higher functional groups, such as KAYARAD GPO-303, KAYARAD TMPTA, and KAYARAD

THE-330 (each of which is manufactured by Nippon Kayaku). The photopolymerization initiator may be of various types, one example being KAYACURE DETX-S (manufactured by Nippon Kayaku). One example of a material that contains a curable acryl-based monomer component and a photopolymerization initiator is SD-318 (manufactured by Dainippon Ink and Chemicals). When it is desired to cure the adhesive layer with visible rays, a photosensitizer may be added.

The cellulose resin for use in the adhesive layer (3) contains an abundance of OH groups. According to the present invention, the cellulose resin preferably includes an ester bond as part of its structure. Such esters include acetates, butyrates, and propionates, and the cellulose resin may contain one or more of these esters. More specifically, cellulose acetate butyrate (CAB; CAS No. 009004-36-8) and cellulose acetate propionate (CAP) are preferred.

By adding the cellulose resin to the adhesive, the strength of the antireflection film can be enhanced, as well as its resistance to organic solvents such as alcohols. While the underlying mechanism for this enhancement of the solvent resistance is still unclear, it is hypothesized that the polar OH groups, having high affinity to the metal oxide fine particles in the high refractive index layer, act to improve the solvent resistance of the antireflection film. According to the present invention, the high refractive index layer (2b) is

impregnated with the adhesive by applying the coating liquid of the adhesive onto the antireflection layer (2). In particular, the high refractive index layer (2b) is readily impregnated with the curable monomer component contained in 5 the adhesive. The curable monomer component with which the high refractive index layer (2b) has been impregnated cures when irradiated with ultraviolet rays or other active energy rays after the antireflection film for transfer is transferred to the article. When the cellulose resin is present in the 10 adhesive, the high refractive index layer (2b) is impregnated with the cellulose resin together with the curable monomer component, and the cellulose resin is distributed in the adjacent region of the metal oxide fine particles since the cellulose resin with its polar groups has high affinity to the metal oxide 15 fine particles. As a result, the curable monomer component of the adhesive is also distributed in the proximity of the metal oxide fine particles. This allows the curing reaction of the curable monomer component to take place as effectively in the proximity of the metal oxide fine particles as elsewhere. 20 This in turn ensures a high strength, a good adhesion and an increased solvent resistance of the high refractive index layer (2b).

This effect is more significant when the metal oxide fine particles in the high refractive index layer (2b) are 25 surface-treated with a compound containing crosslinkable

functional groups. In such cases, the active energy rays irradiated after transfer of the antireflection film causes the curable monomer component with which the high refractive index layer (2b) has been impregnated to react with, and bind 5 to, the crosslinkable functional groups on the surface of the metal oxide fine particles. The cellulose resin facilitates the distribution of the curable monomer component in the proximity of the metal oxide fine particles and thus further facilitates the crosslinking/curing reaction after transfer 10 of the antireflection film. As a result, the binding acts as the crosslinking point so that the high refractive index layer (2b) will contain these crosslinks at an increased density, leading to an increase both in the hardness of the high refractive index layer (2b) and in the adhesion between the high refractive 15 index layer (2b) and the adhesive layer (3) after the irradiation of the active energy rays. According to the present invention, the high hardness of the high refractive index layer (2b), the high adhesion between the high refractive index layer (2b) and the adhesive layer (3), and the high solvent resistance are 20 ensured even when the dispersion of the metal oxide fine particles used to form the high refractive index layer (2b) contains little or no binder resins.

According to the present invention, the cellulose resin (S) is added to the adhesive preferably in an amount of 1 to 25 20 wt%, and more preferably in an amount of 1 to 5 wt% with

respect to the active energy ray-curable adhesive component (A). If the amount of the cellulose resin (S) is smaller than 1 wt%, then its ability to improve the solvent resistance is not achieved, whereas if this amount is larger than 20 wt%, 5 then the pencil hardness of the entire antireflection layer tends to be reduced.

Moreover, by allowing the adhesive to penetrate through the high refractive index layer (2b) as far as to the low refractive index layer (2a), the adhesion between the high 10 refractive index layer (2b) and the low refractive index layer (2a) is increased, as are the overall hardness and adhesion of the adhesive layer and the antireflection layer following the transfer of the antireflection film. For the high refractive index layer (2b) that does not contain the binder 15 resin, this effect can be easily obtained when its thickness is 2 $\mu\text{m}$  or less. For the high refractive index layer (2b) that contains the binder resin, the effect can be easily obtained when its thickness is less than 0.5 $\mu\text{m}$ . In this case, the above-described effect becomes more significant when the 20 thickness of the high refractive index layer (2b) is 0.2 $\mu\text{m}$  or less.

It is preferred that once transferred to the article and then cured, the adhesive layer (3) has an refractive index close to the refractive index of the article. A large difference 25 between the two refractive indices may result in more of the

reflected light on the interface between the adhesive layer and the article.

A pigment, a dye, or the like may be dispersed or dissolved in the adhesive layer. Preferred pigments are those selected 5 from known scratch-resistant materials, such as silica, and inorganic coloring materials. Hence, the antireflection film for transfer of the present invention is obtained.

The present invention also concerns an 10 antireflection-treated article on the surface of which the antireflection layer of the above-described antireflection film for transfer has been transferred and formed via the adhesive layer. Fig. 2 shows an example of the layer 15 constitution in an antireflection-treated article using the antireflection film for transfer of Fig. 1, and is a cross-sectional view showing an example of the layer constitution that the antireflection layer (2) is formed via the adhesive layer (3) to the surface of the article (4) to be antireflection-treated. The adhesive layer (3) is shown 20 cured.

The article (4) to be antireflection-treated is not limited to a particular article and includes various articles. For example, it includes any less-flexible article or support, such as a plate, that is difficult to form a coating layer with 25 a uniform thickness, articles made of glass or ceramics, and

films, sheets and plates made of resins. Various display devices, such as CRTs, LCDs, screens for use with rear projectors, and electroluminescence displays, generally require antireflection treatment on the display surfaces. Thus, these 5 devices serve as good examples of articles that can be antireflection-treated according to the present invention.

The antireflection film for transfer of the present invention is stuck via the adhesive layer (3) to the surface of the article (4) to be antireflection-treated, with the support 10 (1) positioned outside. Once the antireflection film is stuck, active energy rays such as ultraviolet rays are irradiated to cure the adhesive layer (3) and the support (1) is then released, leaving the antireflection layer (2) on the surface of the article (4). Preferred irradiating light rays are ultraviolet 15 rays. The irradiating time is properly selected depending on the photosensitivity of the active energy ray-curable resin component used and the type of rays. In this manner, an antireflection layer with a high antireflection effect and a high solvent resistance can be transferred and formed on the 20 surface of the article.

#### EXAMPLES

The present invention will now be described in more detail with reference to Examples, which are only illustrative and 25 do not limit the scope of the invention in any way.

**[Example 1]**

In the manner as described with reference to Fig. 1, an antireflection film for transfer, which included a low refractive index layer (2a), a high refractive index layer (2b),  
5 and an adhesive layer (3) in this order on a support (1), was formed.

**(Formation of Low Refractive Index Layer)**

To 100 parts by weight of a silicone-based hard coat liquid KP-854 (manufactured by Shin-Etsu Chemical Co., Ltd.), 400 parts  
10 by weight of ethanol were added to form a coating liquid for low refractive index layer. The coating liquid was applied onto a 75µm thick PET film (1), was dried, and was then cured at 100°C for 2 hours to form a 0.09µm thick low refractive index layer (2a).

**15 (Formation of High Refractive Index Layer)**

An ethanol dispersion of surface-treated ultrafine particles of antimony-doped tin oxide (ATO) was obtained in which the ATO particles had an average primary particle size of approximately 10nm and had been surface-treated with a vinyl  
20 group-containing silane coupling agent (Conc. of solid component = 20 wt%, manufactured by Catalysts and Chemicals Industries). Another ethanol dispersion of surface-treated ultrafine particles of titanium oxide was also obtained in which the titanium oxide particles had an average primary particle  
25 size of approximately 10nm and had been surface-treated with

a methacryl group-containing silane coupling agent (Conc. of solid component = 15 wt%, manufactured by Catalysts and Chemicals Industries). 90 parts by weight of the first dispersion were mixed with 40 parts by weight of the second dispersion. To 5 this mixture, 350 parts by weight of ethanol were added to form a coating liquid for high refractive index layer. The resulting coating liquid was applied onto the low refractive index layer (2a) and was then dried to form a 0.09 $\mu\text{m}$  thick high refractive index layer (2b).

10 (Formation of Adhesive Layer)

To 100 parts by weight of an ultraviolet ray-curable hard coat agent UVHC-1105 (manufactured by GE Toshiba Silicones), which contained an acryl-based monomer as a major component, 76 parts by weight of an acryl-based resin 1BR-305 (Conc. of 15 solid component = 39.5 wt%, manufactured by Taisei Kako), 3 parts by weight of a cellulose acetate butyrate (CAB551-0.2, manufactured by Eastman Chemical Japan), and 154 parts by weight of methyl ethyl ketone (MEK) were added to form a coating liquid for adhesive layer. The coating liquid was applied onto the 20 high refractive index layer (2b) and was then dried to form a 10 $\mu\text{m}$  thick adhesive layer (3). The adhesive layer was tacky when touched with a finger. In this manner, an antireflection film for transfer was obtained.

(Transferring Antireflection Layer to Polycarbonate Plate  
25 Article)

A 2mm thick polycarbonate plate was used as an article.

Using a laminator, the antireflection film obtained above was stuck to the polycarbonate plate with the adhesive layer (3) touching one surface of the polycarbonate plate.

5 Ultraviolet rays were then irradiated to cure the adhesive layer (3). Subsequently, the PET film to serve as support was released. The resulting adhesive layer (3) proved to be highly hard. In this manner, the antireflection layer (2: 2a, 2b) was transferred to the polycarbonate plate (4) via the adhesive layer (3) as  
10 shown in Fig 2. The antireflection layer was also adhered to the other side of the polycarbonate plate.

[Example 2]

An antireflection film for transfer was obtained in the  
15 same manner as in Example 1, except that the coating liquid for adhesive layer had the following composition: ultraviolet ray-curable hard coat agent UVHC-1105, 100 parts by weight; acryl-based resin 1BR-305, 68 parts by weight; cellulose acetate butyrate (CAB551-0.2), 6 parts by weight; and MEK, 159 parts  
20 by weight. As in Example 1, the antireflection film for transfer obtained above was used so that an antireflection layer was adhered to each surface of a polycarbonate plate. The resulting adhesive layers were highly hard.

**[Comparative Example 1]**

An antireflection film for transfer was obtained in the same manner as in Example 1, except that the coating liquid for adhesive layer did not contain cellulose acetate butyrate 5 (CAB551-0.2). As in Example 1, the antireflection film for transfer obtained above was used so that an antireflection layer was adhered to each surface of a polycarbonate plate. The resulting adhesive layers were highly hard.

10        Each of the samples obtained in Examples and Comparative Example was evaluated as follows:

**(Evaluation of Antireflection Effect)**

A spectrophotometer V-570 (manufactured by JASCO) was used in conjunction with an integrating sphere (manufactured 15 by JASCO) to measure the reflected light at a wavelength of 550nm and the transmitted light at a wavelength of 550nm.

**(Measurement of Pencil Hardness)**

Pencil hardness was measured according to JIS K5400.

**(Adhesion Test)**

Each obtained sample was tested for adhesion according to the Cross-cut method (JIS K5400): Using a cutter, eleven vertical straight lines and eleven horizontal straight lines, 25 spaced 1mm from one another, were cut on the

antireflection-treated surface of each article (forming total of 100 square grids). A strip of cellophane adhesive tape was adhered to the surface and was then peeled. The number of grids in which the antireflection layer remained unreleasable from 5 the surface of the article was counted. The results are given as follows: i.e., 100/100 indicates that the antireflection layer remained in all of the 100 grids.

(Evaluation of Solvent Resistance)

10 Using an evaluation apparatus described below, the antireflection-treated surface of each sample was rubbed with a piece of ethanol-impregnated gauze and then the surface was visually inspected. In this experiment, the antireflection layer (3) was transferred to only one surface of a polycarbonate 15 plate (4) to give a sample.

Fig. 3 (a) is a schematic perspective view of the evaluation apparatus and Fig. 3 (b) is a side view of the same apparatus. Referring to the figures, a cantilever (12) is supported at one end by a support leg (11) and is fitted at the other end 20 (12a) with a disk (13) that is 25mm in diameter. The distance between the support leg (11) and the end (12a) of the cantilever (12) is 123mm. A silicone rubber disk (14), 25mm in diameter and 10mm thick, is concentrically attached to the disk (13). A 2mm thick square polycarbonate plate (15) with a side length 25 of 10mm (each side chamfered) is concentrically attached to

one surface of the silicone rubber disk (14) (given that the center of the polycarbonate plate (15) is defined as the intersection of the diagonal lines of the polycarbonate plate). A 60mm long, 60mm wide piece of gauze was folded twice to make 5 a 60mm long, 15mm wide gauze strip (16). The gauze strip (16) was wrapped around the polycarbonate plate (15) with each end of the gauze strip (16) secured to the periphery of the disk (14). The end (12b) of the cantilever (12) was fitted with a weight (17) to adjust the horizontal balance of the cantilever 10 (12).

A 100mm x 100mm sample piece was cut out from the polycarbonate plate (4) that includes the antireflection layer (3) transferred to one surface thereof. The sample polycarbonate plate (4) was mounted on a horizontally installed 15 rotary table (20) with the antireflection layer (3) facing upward. The polycarbonate plate (4) was concentrically secured to the rotary table (20), given that the center of the polycarbonate plate (4) is the intersection of the diagonal lines of the polycarbonate plate (4). The cantilever (12) was held parallel 20 to the surface of the rotary table (20).

The gauze strip (16) was sufficiently impregnated with ethanol and was pressed against the polycarbonate plate (4) while applying a load of 9.8N. The apparatus was adjusted so that the distance between the center of the silicone rubber 25 disk (14) and the center of the rotary table (20) was 32mm.

The rotary table (20) was then rotated at 100rpm for 2 minutes. After the rotation was stopped, ethanol was evaporated and the surface of the antireflection layer (2) on the polycarbonate plate (4) was visually observed.

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The results of the evaluation of the sample of Example 1 are as follows: No scratches were formed on the surface of the antireflection layer in the solvent resistance test. The antireflection layer of the sample of Example 1 showed high strength when subjected to the harsh environment. Reflectance at 550nm = 1.6%; Transmittance at 550nm = 96%; Pencil hardness = H; Adhesion in the Cross-cut test = 100/100.

The results of the evaluation of the sample of Example 2 are as follows: No scratches were formed on the surface of the antireflection layer in the solvent resistance test. The antireflection layer of the sample of Example 2 showed high strength when subjected to the harsh environment. Reflectance at 550nm = 1.6%; Transmittance at 550nm = 96%; Pencil hardness = H; Adhesion in the Cross-cut test = 100/100.

The results of the evaluation of the sample of Comparative Example 1 are as follows: Unlike the sample of Example 1, slight scratches were found on the surface of the antireflection layer in the solvent resistance test. Reflectance at 550nm = 1.6%; Transmittance at 550nm = 96%; Pencil hardness = H; Adhesion in the Cross-cut test = 100/100.

While one embodiment has been described, in the above examples, in which the antireflection layer is transferred to the surface of a polycarbonate plate, the present invention also contemplates transferring of the antireflection layer to 5 the surfaces of various other articles. Therefore, the above-mentioned working examples are merely examples in all points, and the present invention should not be restrictedly interpreted by the examples. Furthermore, all modifications belonging to a scope equivalent to that of the claims are within 10 the scope of the present invention.

#### INDUSTRIAL APPLICABILITY

The present invention provides an antireflection film for transfer that can transfer to, and form on, the surface 15 of plates or any other less-flexible articles an antireflection layer, with a uniform thickness, that exhibits high antireflection effect on a light in the visible light range as well as high solvent resistance. The present invention also provides an antireflection-treated article using such an 20 antireflection film for transfer.

In particular, the present invention provides an antireflection film for transfer that can transfer to, and form on, the surface of display devices an antireflection layer, with a uniform thickness, that exhibits high antireflection 25 effect on a light in the visible light range as well as high

solvent resistance. The present invention also provides an antireflection-treated display device using such an antireflection film for transfer.